

**OIL PAN GASKET**



FEL-PRO PermaDryPlus™ gaskets have been developed using new technology to seal old problems.

This one -piece oil pan gasket is designed to replace the original four piece gasket design.

**CLEAN MATING SURFACES** removing old gasket material, sealant or oil, using a degreaser.

**CHECK PAN FLANGES** for flatness. Straighten stamped steel pans particularly around the bolt hole locations. Replace the oil pan if it can not be properly straightened.

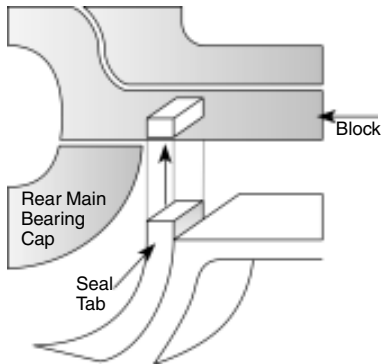
Apply a small amount of RTV silicone sealer only to the cylinder block in the following locations:

- At the junction of the timing cover and cylinder block
- At the junction of the rear main bearing cap and cylinder block.

**ATTACH AND ALIGN GASKET TO BLOCK**

**IMPORTANT:** This molded rubber silicone gasket must be installed DRY without any chemical adhesive.

Make certain tabs on rear seal are completely inserted in block cavities. If using Snap Ups, follow installation instructions on the package.



**REINSTALL OIL PAN TO ENGINE.** Fel-Pro recommends the replacement of pan bolts and lock washers for all applications. Application with pan bolts shorter than 5/8" require the use of longer bolts. Torque bolts to the following specifications: 8 ft.lbs (10.7 Nm.) = 1.4" x 20 bolts (rail) 18 ft.lbs (24.3 Nm.) = 5/16 x 18 bolts (corners). Over-torquing can distort the oil pan and cause leakage.

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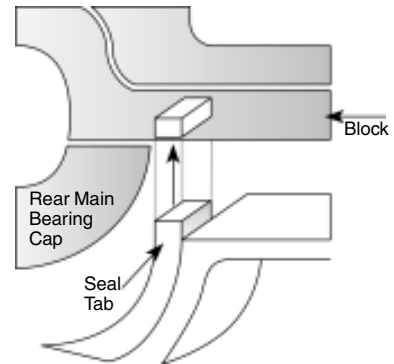
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